

Date: Wednesday, 9/26/2007 2:06:49 PM  
 User: Kim Johnston

## Process Sheet

|  |                                       |
|--|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : WEARSHOE               |
| Job Number : 34884                             |                                       |
| Estimate Number : 10617                        |                                       |
| P.O. Number : N/A                              | Part Number : D265633                 |
| This Issue : 9/26/2007 S.O. No. : N/A          | Drawing Number : D2656 REV D          |
| Prsht Rev. : NC                                | Project Number : N/A                  |
| First Issue : N/A Type : SMALL /MED FAB        | Drawing Revision : D                  |
| Previous Run : 32281                           | Material : N/A                        |
| Written By : <u>[Signature]</u>                | Due Date : 10/3/2007 Qty: 10 Um: Each |
| Checked & Approved By : <u>[Signature]</u>     |                                       |
| Comment : Est: 02.10.25 Re-format KJ           |                                       |
| Est Rev:E 06-08-21 Now On Water JET JLM        |                                       |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |            |                         |
|-----|------------|-------------------------|
| 1.0 | M1010S20GA | 1010/1025/A21/6aA SHEET |
|-----|------------|-------------------------|



Comment: Qty.: 0.4074 sf(s)/Unit Total : 4.0740 sf(s)

1010/1025/A21/6aA SHEET 20 GUAGE

Batch: M104453 IB 07-10-1

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D2656

Dwg Rev: D

Prog Rev: D

IB 07-10-1



2-Deburr if necessary

IB 07-10-1

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



IB 07-10-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

CA/10/02

Count



|     |          |          |
|-----|----------|----------|
| 5.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE

1-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326.

2-Identify as D2656-33.

SB 07/10/03



| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |  |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                    |  |    |      |     |                                     |                          |  |
|      |      |                    |  |    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PD Date: 07/01/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |           |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Section B |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |           | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 9/26/2007 2:06:49 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 34884

Part Number: D265633

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



count

Comment: INSPECT WORK TO CURRENT STEP

07/10/03 (X13)

7.0

POWDER COATING

POWDER COATING



M104846

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

07-10-04 (X13)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(13X)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

m.f. 07/10/04

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(13X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

F-P-16

m.f.

07/10/04

10.0

QC21

FINAL INSPECTION/W/O RELEASE



(B)

Comment: FINAL INSPECTION/W/O RELEASE

07/10/04

Job Completion



07-10-04

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |  |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                    |  |    |      |     |                                     |                          |  |
|      |      |                    |  |    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |           |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Section B |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |           | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |

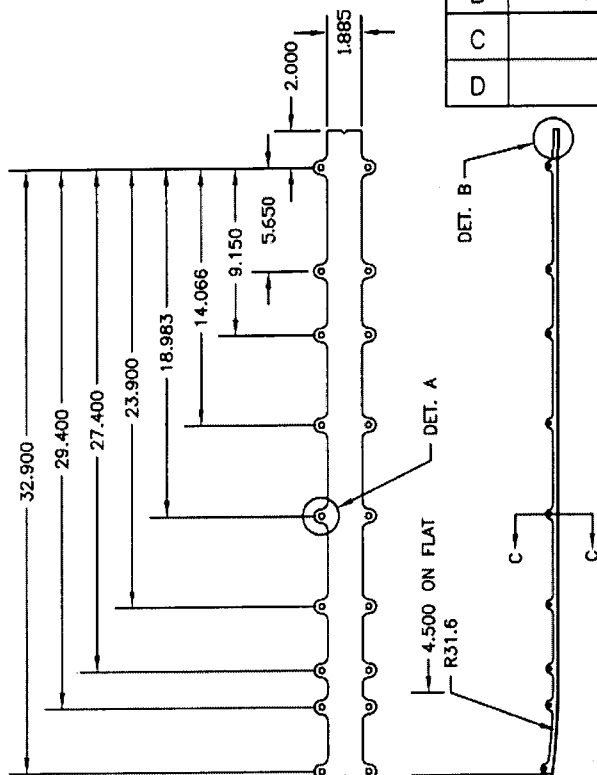
NOTE: Date & initial all entries



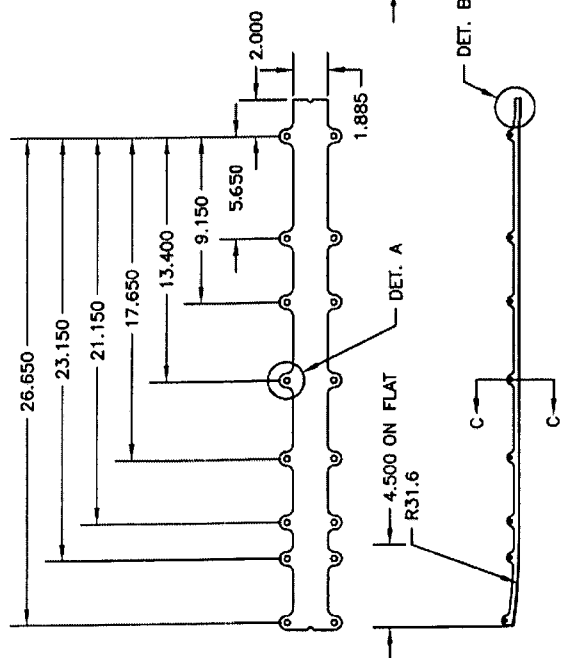


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| CHECKED  | <i>[Signature]</i> | APPROVED                         | <i>[Signature]</i> | DRAWING NO.              | REV. D       |
|          |                    |                                  |                    | D2656                    | SHEET 1 OF 4 |
| DATE     |                    |                                  |                    | TITLE                    | SCALE        |
| 05.08.17 |                    |                                  |                    | WEARSHOE                 | 1:10         |
| A        | 97:03:25           | NEW ISSUE                        |                    |                          |              |
| B        | 97:06:02           | CHANGED TABS                     |                    |                          |              |
| C        | 97:06:26           | R31.6 WAS R19.5                  |                    |                          |              |
| D        | 05.08.17           | ENLARGE ALL HOLES TO IMPROVE FIT |                    |                          |              |

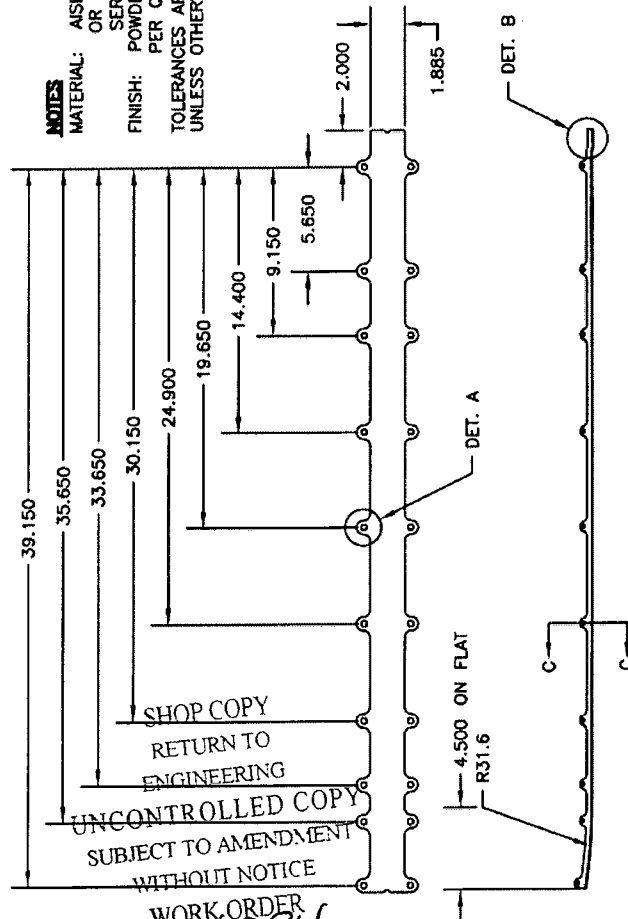
**D2656-13**



**D2656-11**



**D2656-15**



**NOTES:**  
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008  
 OR CSA C40-21, 38W/44W/50W/60W/70W  
 SERIES STEEL, 20 GAUGE (0.040 THICK)  
 FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)  
 PER QSI 005 4.3  
 TOLERANCES ARE PER DART QSI 018  
 UNLESS OTHERWISE NOTED

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 05-09-08

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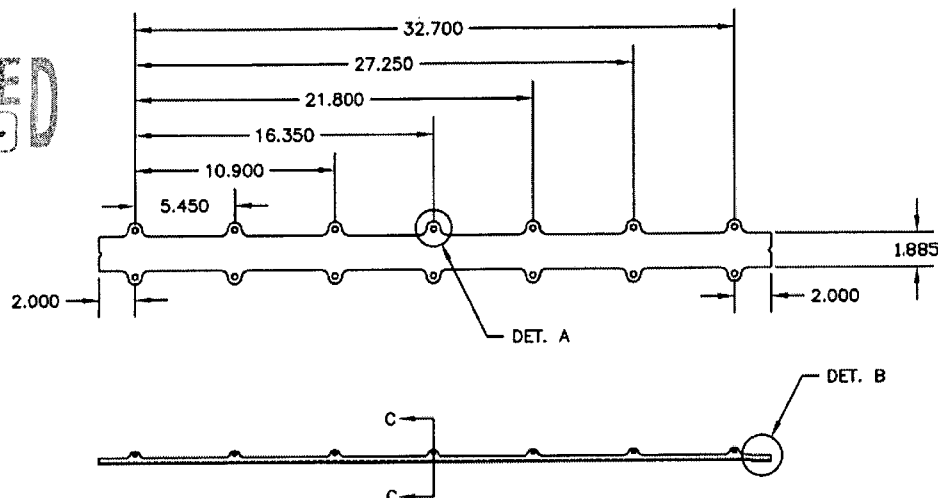
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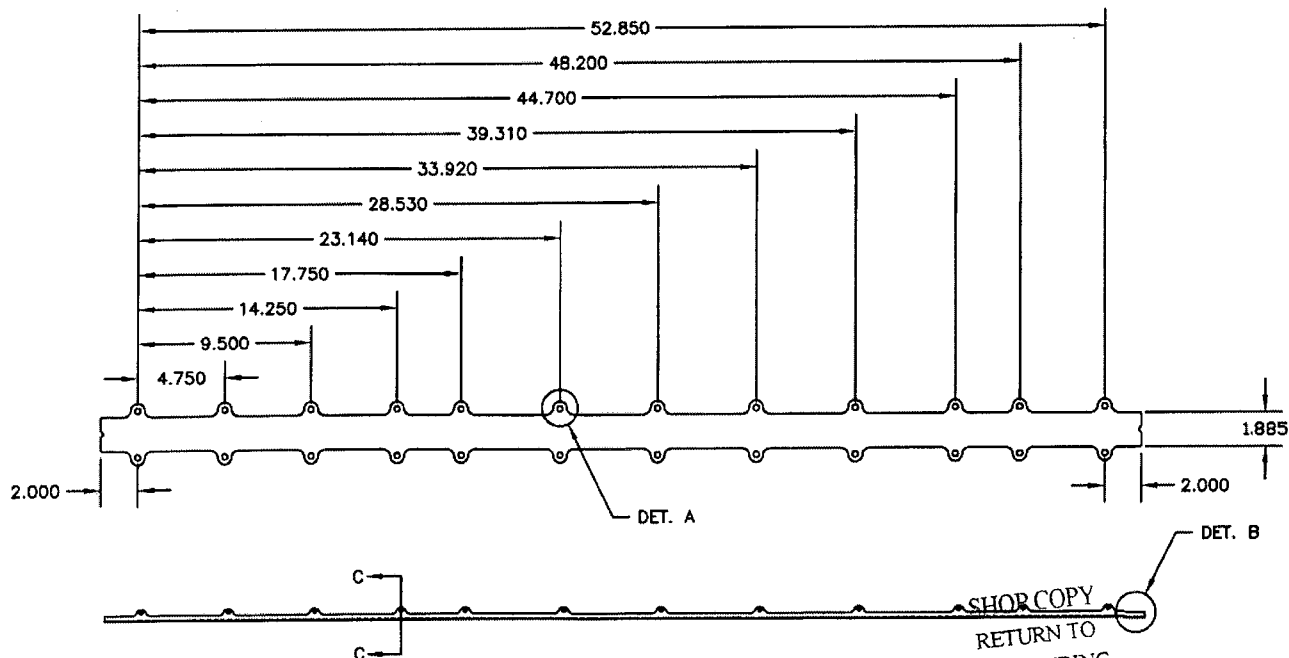
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| DATE<br>05.08.17              | TITLE<br>WEARSHOE              |  | SCALE<br>1:10          |

RELEASED  
DS 07.06 *[Signature]*

**D2656-21**



**D2656-23**



**NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
SERIES STEEL, 20 GAUGE (0.040 THICK)  
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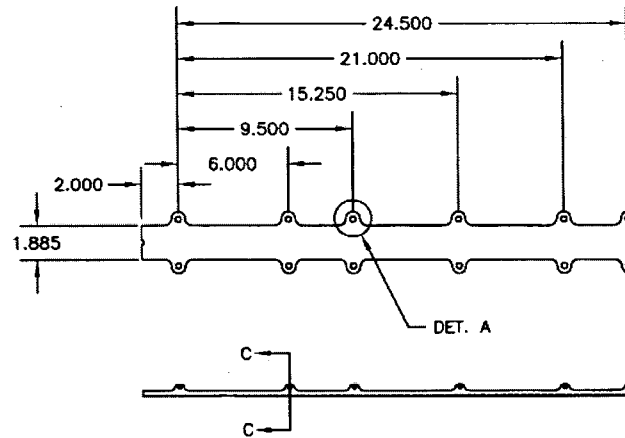
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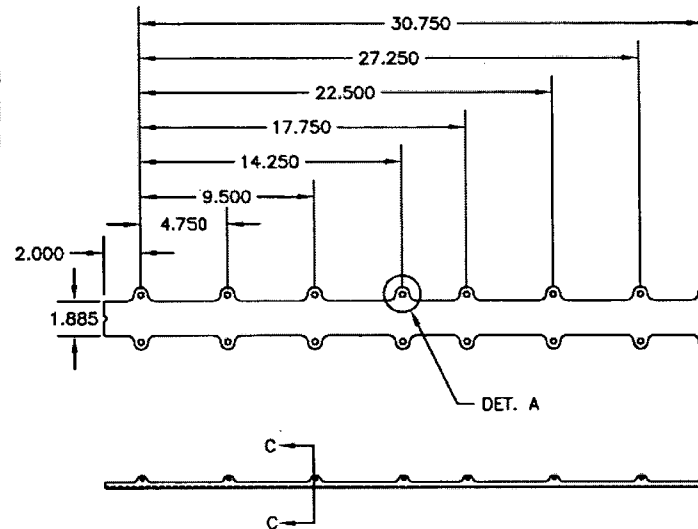


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| DATE    | 05.08.17           | DRAWING NO. | D2656              | REV. D                   |
|         |                    | TITLE       | WEARSHOE           | SHEET 3 OF 4             |
|         |                    |             |                    | SCALE 1:10               |

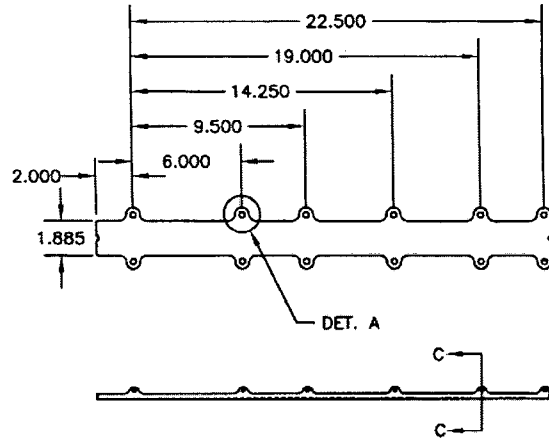
D2656-33



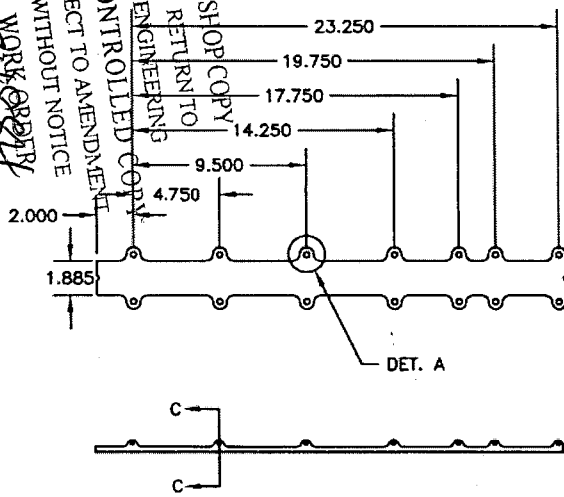
D2656-37



D2656-31



D2656-35



NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
SERIES STEEL, 20 GAUGE (0.040 THICK)  
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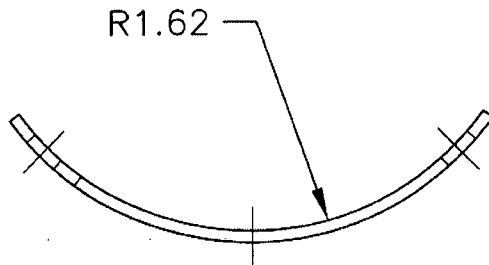
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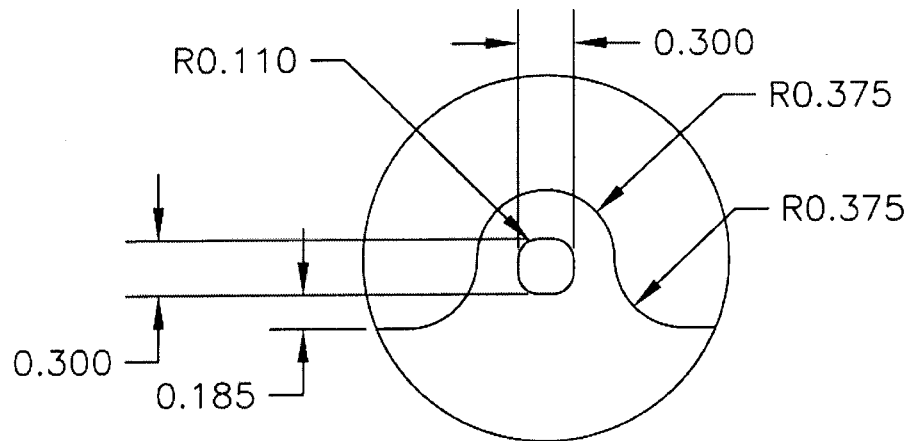
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| DATE<br>05.08.17              | TITLE<br>WEARSHOE              |  | SCALE<br>1:10          |

### SECTION C-C

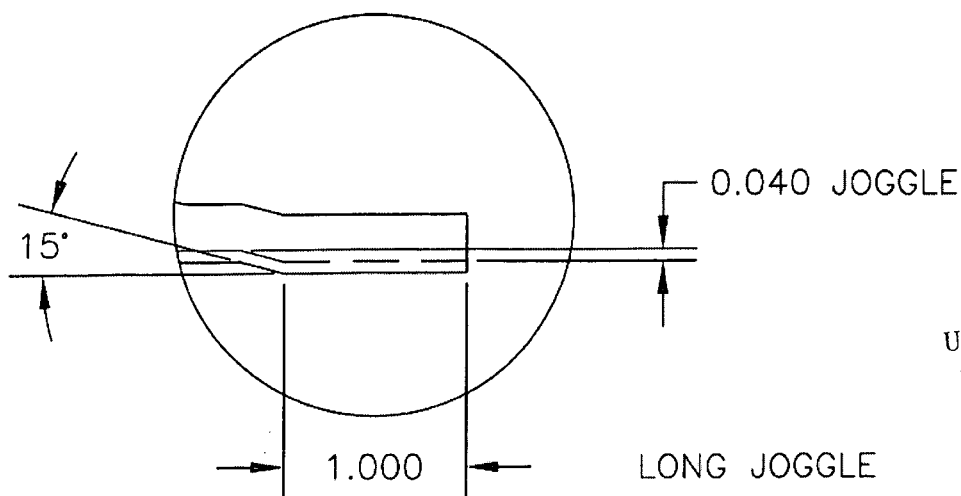


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